

August : 7.875 shifts

Date	29	30	31
Week	T	W	T
00:00~01:00	S	U	U
01:00~09:00	S	U	U
09:00~17:00	U	U	U
17:00~24:00	U	U	U

September : 66 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
00:00~01:00	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U
01:00~09:00	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U
09:00~17:00	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	
17:00~24:00	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	

October : 48 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
00:00~01:00	U	S	S	U	U	U	U	U	M	M	M	M	M	M	M	S	U	U	U	U	U	S	S	U	U	U	U	U	U	S	S
01:00~09:00	U	S	S	U	U	U	U	U	M	M	M	M	M	M	M	S	U	U	U	U	U	S	S	U	U	U	U	U	U	S	S
09:00~17:00	S	M	U	U	U	U	U	M	M	M	M	M	M	M	S	U	U	U	U	U	S	M	U	U	U	U	U	U	S	M	U
17:00~24:00	S	S	U	U	U	U	U	M	M	M	M	M	M	M	S	U	U	U	U	U	S	S	U	U	U	U	U	U	S	S	U

November : 66 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T
00:00~01:00	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U
01:00~09:00	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U
09:00~17:00	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U
17:00~24:00	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U

December : 37.125 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S
00:00~01:00	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	S	S	S	S	S	S	M	M	M	M	M	M	M	M	M
01:00~09:00	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	S	S	S	S	S	S	M	M	M	M	M	M	M	M	M
09:00~17:00	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	S	M	S	S	S	S	S	M	M	M	M	M	M	M	M	M
17:00~24:00	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	S	S	S	S	S	S	M	M	M	M	M	M	M	M	M	M

U:User Operation
 S:Machine Study
 M:Machine Maintenance / Shutdown or Holiday