

May : 61.875 shifts

Date	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W
00:00~01:00	S	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U
01:00~09:00	S	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U
09:00~17:00	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U
17:00~24:00	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U

June : 10.125 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F
00:00~01:00	U	U	U	U	S	S	S	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
01:00~09:00	U	U	U	U	S	S	S	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09:00~17:00	U	U	U	S	S	S	S	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17:00~24:00	U	U	U	S	S	S	S	S	S	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

July : 0 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
00:00~01:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S
01:00~09:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S	S
09:00~17:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	M	M	S	S
17:00~24:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S	S

August : 45 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
00:00~01:00	S	S	S	S	S	S	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S
01:00~09:00	S	S	S	S	S	S	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S
09:00~17:00	S	S	S	M	M	S	S	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M
17:00~24:00	S	S	S	S	S	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S	U	U	U	U	U	S	S

U:User Operation
M:Machine Maintenance / Shutdown or Holiday
S:Machine Study

主任簽核 簽名日期

 106.2.10