

January : 0 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T
00:00~01:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
01:00~09:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
09:00~17:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
17:00~24:00	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M

February : 17 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	
00:00~01:00	M	M	M	M	M	M	S	M	S	S	S	S	S	S	M	S	S	S	S	S	S	S	M	U	U	U	U	U	U
01:00~09:00	M	M	M	M	M	M	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	U	U	U	U	U	U
09:00~17:00	M	M	M	M	M	S	M	S	S	S	S	S	S	M	S	S	S	S	S	S	M	S	U	U	U	U	U	M	
17:00~24:00	M	M	M	M	M	S	M	S	S	S	S	S	S	M	S	S	S	S	S	S	M	U	U	U	U	U	U	M	

March : 74.875 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F
00:00~01:00	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U
01:00~09:00	S	U	U	U	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U	U	U	S	U	U
09:00~17:00	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U
17:00~24:00	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U

April : 74 shifts

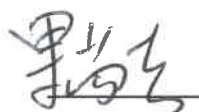
Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S
00:00~01:00	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	U	M	U	U	U	U	U	M	U	U	U	U
01:00~09:00	U	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U	U	U	S	U	U	U	U
09:00~17:00	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U
17:00~24:00	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U	U	M	U	U	U	U	U

May : 4.125 shifts

Date	1	2
Week	M	T
00:00~01:00	U	U
01:00~09:00	U	U
09:00~17:00	U	M
17:00~24:00	U	M

U:User Operation
M:Machine Maintenance / Shutdown or Holiday
S:Machine Study

主任簽核 簽名日期

 09/14, 2016