

September : 19.875 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
Week	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	
00:00~01:00	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	M	U	U	U	U	U	U	M	S	U
01:00~09:00	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	M	U	U	U	U	U	S	M	U
09:00~17:00	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	M	U	U	U	U	U	M	S	U	U
17:00~24:00	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	M	U	U	U	U	U	M	S	U	U

October : 69 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M
00:00~01:00	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U
01:00~09:00	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U
09:00~17:00	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U
17:00~24:00	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U

November : 61.125 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Week	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W
00:00~01:00	U	M	S	U	U	U	U	U	U	M	S	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M
01:00~09:00	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	S
09:00~17:00	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S
17:00~24:00	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S

December : 60 shifts

Date	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Week	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
00:00~01:00	S	U	U	U	U	U	M	S	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	U	M	S	S	M
01:00~09:00	M	U	U	U	U	U	S	M	U	U	U	U	S	M	U	U	U	U	U	S	M	U	U	U	U	U	U	S	S	S	M
09:00~17:00	U	U	U	U	U	M	S	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	S	S	M	
17:00~24:00	U	U	U	U	U	M	S	U	U	U	U	M	S	U	U	U	U	U	M	S	U	U	U	U	U	M	S	S	M	M	

U:User Operation
S:Machine Study
M:Machine Maintenance / Shutdown or Holiday